



Dart Aerospace Ltd.
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RBE350A93-3303-02
Job Sheet 173855



003951

Part No: RBE350A93-3303-02

Job Qty: ~~8 ea~~ 4

Part Name: Tail Rotor Head Body Extractor Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/28/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	6 pcs		5/28/18	0.08	6.00	Small Fab-9		MLC DAS
110	QC	6 pcs		5/28/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		5/28/18	0.00	0.00	Packaging3-2		SP18-6-22 GA140
140	QC21-FG	6 Ea		5/28/18	0.00	0.00	QC21		DAS
Part Op 100 - Assemble as per DWG. Sheet 1 -Loctite 262 B Exp: 10/19									21 JUN 22 2018
Descriptions: 130 - Identify and Stock									9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91030A031 67	Flange Hex Nut	8 1/2 Ea (2 ea)	90-Start up Operation	5038433 3X 5050896 57
RBE350A93-3303-02-1 141	Receiver	4 8 Ea (1 ea)	90-Start up Operation	5054409
RBE350A93-3303-02-3 141	Extractor	4 8 Ea (1 ea)	90-Start up Operation	5059423
RBE350A93-3303-02-5 141	Extractor Pin	4 8 Ea (1 ea)	90-Start up Operation	5076784
RBE350A93-3303-02-7 141	Stud	8 1/2 Ea (2 ea)	90-Start up Operation	5043552

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91030A031	12	27	0
	RBE350A93-3303-02-1	6	10	0
	RBE350A93-3303-02-3	6	10	0
	RBE350A93-3303-02-5	6	85	0
	RBE350A93-3303-02-7	12	8	0

Part Specifications

Specifications could not be found.

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Container No: S082272
Part: RBE350A93-3303-02
Job No: 173855
Serial No/ Batch: S082272
Revision: 4
Inspector:
Exp Date:
Instructions:

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Date: 06/19/18